

# IONOX<sup>®</sup> I3416

## *Low Odor Stencil Cleaning Solvent*

IONOX<sup>®</sup> I3416 is a high strength solvent blend designed for stencil cleaning in stencil washers, under-screen wipe systems and hand-wipe applications. I3416 is effective in removing all raw solder paste and uncured adhesives from stencils and misprints.



- **Successful in Hand-Wipe Applications**
- **Effectively Removes Epoxies and Raw Solder Paste**
- **Also Use in Spray-In-Air Applications**
- **Rinse with Fresh I3416**

PRODUCT PROPERTIES	
<b>pH @ 10 g/L</b>	Neutral
<b>Flash Point</b>	61°C-142°F
<b>Boiling Point</b>	158°C-316°F
<b>Water Soluble</b>	Negligible
<b>VOC, 10%</b>	82.2 g/L

TYPICAL PROCESSES	
<b>Application</b>	Under screen Wipe, Stencil Washers, Hand-wipe, Immersion
<b>Operating Concentration</b>	100%
<b>Temperature</b>	Ambient
<b>Rinse</b>	Fresh I3416 Rinse
<b>Dry</b>	Hot Air

*The above process parameters are recommendations based on extensive testing done in Kyzen's Application Lab. Your Kyzen's Sales Representative can assist you in optimizing your process parameters.*

### ENVIRONMENTAL, HEALTH AND SAFETY REGULATIONS

IONOX<sup>®</sup> I3416 is an organic solvent. It contains no CFC's or HAP's. Refer to the Material Safety Data Sheet for more information.



Kyzen is an ISO 9001:2008 company.



**Aqueous, Semi-Aqueous and Vapor Phase Chemistries  
Process Evaluation and Optimization • Contract Cleaning  
Cleanliness Testing • Soil Analysis**



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### COMPATIBILITY

IONOX<sup>®</sup> I3416 has proven compatible with all materials commonly used on stencils and in electronic assembly manufacturing and cleaning processes. For specific compatibility information, please contact your Kyzen representative.

#### STORAGE AND HANDLING

- Packaged in Polyethylene Containers
- Store at 5-30°C/41-86°F in Original Container
- Standard Chemical Handling Practices Required
- Shelf Life of 5 Years, in Sealed Containers of 5 gallons / 25 liters or More

#### AVAILABILITY

- 1 Gallon/5 Liters\*
- 5 Gallons/25 Liters\*
- 55 Gallons/200 Liters\*

\* Liters available in Asia and Europe

### Free Cleaning Trials and Process Optimizations



Kyzen will conduct free trials at your factory or one of our global Applications Laboratories in North America, Asia or Europe. Our engineers and lab technicians have developed, optimized and evaluated thousands of customer cleaning processes over the last twenty years. Kyzen's Applications Labs are unrivaled in the industry and staffed with experts that have an average of thirty years technical experience.



[www.kyzen.com](http://www.kyzen.com)

Each laboratory is fully equipped with an extensive array of cleaning and analytical equipment, including, but not limited to:

- Batch Washers
- In-Line Washers
- Ultrasonic / SUI Systems
- Stencil Washers
- Vapor Degreasers
- GC(TCD and FID)
- Ion Chromatography
- FTIR Spectrophotometer
- Humidity Chamber

The data contained herein is based on information currently available to Kyzen and is believed to be factual and the opinions expressed to be that of qualified experts, however, the data is not to be taken as a warranty or representative for which Kyzen assumes legal or financial responsibility. Kyzen<sup>®</sup> and Ionox<sup>®</sup> are registered trade names of Kyzen Corporation in the United States and other countries. 020211

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